



SAFETY DATA SHEET

(REACH regulation (EC) n° 1907/2006 - n° 2015/830)

SECTION 1 : IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product name : ALSAN 601
SDS n°2338a

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.3. Details of the supplier of the safety data sheet

Registered company name : SOPREMA .
Address : 14, Rue de Saint-Nazaire.67025.STRASBOURG.FRANCE.
Telephone : 03 88 79 84 00. Fax : 03 88 79 84 01.
sds@soprema.fr
www.soprema.com

1.4. Emergency telephone number : +44 (0)1 235 239 670.

Association/Organisation : CARECHEM 24 .

SECTION 2 : HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

In compliance with EC regulation No. 1272/2008 and its amendments.

Flammable liquid, Category 3 (Flam. Liq. 3, H226).

Respiratory sensitisation, Category 1 (Resp. Sens. 1, H334).

Skin sensitisation, Category 1 (Skin Sens. 1, H317).

This mixture does not present an environmental hazard. No known or foreseeable environmental damage under standard conditions of use.

2.2. Label elements

In compliance with EC regulation No. 1272/2008 and its amendments.

Hazard pictograms :



GHS02



GHS08

Signal Word :

DANGER

Product identifiers :

EC 692-819-0

POLY(OXY(METHYL-1,2-ETHANEDIYL)), ALPHA-HYDRO-OMEGA-HYDROXY-, POLYMER
WITH 1,1-METHYLENEBIS(ISOCYANATOBENZENE), ISOCYANATE-TERMINATED
4,4'-METHYLENEDIPHENYL DIISOCYANATE, OLIGOMERS

EC 500-040-3

Hazard statements :

H226

Flammable liquid and vapour.

H317

May cause an allergic skin reaction.

H334

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Precautionary statements - Prevention :

P210

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P261

Avoid breathing dust/fume/gas/mist/vapours/spray.

P280

Wear protective gloves/protective clothing/eye protection/face protection/hearing protection/ ...

P284

[In case of inadequate ventilation] wear respiratory protection.

Precautionary statements - Response :

P321

Specific treatment (see ... on this label).

P342 + P311

If experiencing respiratory symptoms: Call a POISON CENTER/doctor/...

P370 + P378

In case of fire: Use dry powder and dry sand to extinguish.

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2.3. Other hazards

The mixture does not contain substances classified as 'Substances of Very High Concern' (SVHC) $\geq 0.1\%$ published by the European Chemicals Agency (ECHA) under article 57 of REACH: <http://echa.europa.eu/fr/candidate-list-table>

The mixture fulfils neither the PBT nor the vPvB criteria for mixtures in accordance with annexe XIII of the REACH regulations EC 1907/2006.

SECTION 3 : COMPOSITION/INFORMATION ON INGREDIENTS

3.2. Mixtures

Composition :

Identification	(EC) 1272/2008	Note	%
CAS: 96328-90-4 EC: 692-819-0 POLY(OXY(METHYL-1,2-ETHANEDIYL)), ALPHA-HYDRO-OMEGA-HYDROXY-, POLYMER WITH 1,1-METHYLENEBIS(ISOCYANATOBENZENE), ISOCYANATE-TERMINATED	GHS08 Dgr Skin Sens. 1, H317 Resp. Sens. 1, H334		$1 \leq x \% < 75$
CAS: 108-65-6 EC: 203-603-9 REACH: 01-2119475791-29-xxxx 2-METHOXY-1-METHYLETHYL ACETATE	GHS02 Wng Flam. Liq. 3, H226	[1]	$2,5 \leq x \% < 10$
CAS: 100-41-4 EC: 202-849-4 REACH: 01-2119489370-35-xxxx ETHYLBENZENE	GHS07, GHS08, GHS02 Dgr Flam. Liq. 2, H225 Asp. Tox. 1, H304 Acute Tox. 4, H332 STOT RE 2, H373	[1]	$1 \leq x \% < 10$
CAS: 1330-20-7 EC: 215-535-7 REACH: 01-2119455851-35 XYLENE	GHS06, GHS02 Dgr Flam. Liq. 3, H226 Acute Tox. 4, H312 Skin Irrit. 2, H315 Acute Tox. 3, H331	C [1]	$1 \leq x \% < 10$
CAS: 25686-28-6 EC: 500-040-3 REACH: 01-2119457013-49-xxxx 4,4'-METHYLENEDIPHENYL DIISOCYANATE, OLIGOMERS	GHS07, GHS08 Dgr Skin Irrit. 2, H315 Skin Sens. 1, H317 Eye Irrit. 2, H319 Acute Tox. 4, H332 Resp. Sens. 1, H334 STOT SE 3, H335 Carc. 2, H351 STOT RE 2, H373	[2]	$0.1 \leq x \% < 1$

(Full text of H-phrases: see section 16)

Information on ingredients :

[1] Substance for which maximum workplace exposure limits are available.

[2] Carcinogenic, mutagenic or reprotoxic (CMR) substance.

SECTION 4 : FIRST AID MEASURES

As a general rule, in case of doubt or if symptoms persist, always call a doctor.

NEVER induce swallowing by an unconscious person.

4.1. Description of first aid measures

In the event of exposure by inhalation :

In the event of massive inhalation, remove the person exposed to fresh air. Keep warm and at rest.

If breathing is irregular or has stopped, effect mouth-to-mouth resuscitation and call a doctor.

In the event of an allergic reaction, seek medical attention.

In the event of splashes or contact with skin :

Remove contaminated clothing and wash the skin thoroughly with soap and water or a recognised cleaner.

Watch out for any remaining product between skin and clothing, watches, shoes, etc.

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In the event of an allergic reaction, seek medical attention.

If the contaminated area is widespread and/or there is damage to the skin, a doctor must be consulted or the patient transferred to hospital.

In the event of swallowing :

Do not give the patient anything orally.

In the event of swallowing, if the quantity is small (no more than one mouthful), rinse the mouth with water and consult a doctor.

Seek medical attention immediately, showing the label.

4.2. Most important symptoms and effects, both acute and delayed

No data available.

4.3. Indication of any immediate medical attention and special treatment needed

No data available.

SECTION 5 : FIREFIGHTING MEASURES

Flammable.

Chemical powders, carbon dioxide and other extinguishing gas are suitable for small fires.

5.1. Extinguishing media

Keep packages near the fire cool, to prevent pressurised containers from bursting.

Suitable methods of extinction

In the event of a fire, use :

- sprayed water or water mist
- foam
- powder

Prevent the effluent of fire-fighting measures from entering drains or waterways.

Unsuitable methods of extinction

In the event of a fire, do not use :

- water jet

5.2. Special hazards arising from the substance or mixture

A fire will often produce a thick black smoke. Exposure to decomposition products may be hazardous to health.

Do not breathe in smoke.

In the event of a fire, the following may be formed :

- carbon monoxide (CO)
- carbon dioxide (CO₂)

5.3. Advice for firefighters

Fire-fighting personnel are to be equipped with autonomous insulating breathing apparatus.

SECTION 6 : ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Consult the safety measures listed under headings 7 and 8.

For non first aid worker

Avoid inhaling the vapors.

Avoid any contact with the skin and eyes.

If a large quantity has been spilt, evacuate all personnel and only allow intervention by trained operators equipped with safety apparatus.

For first aid worker

First aid workers will be equipped with suitable personal protective equipment (See section 8).

6.2. Environmental precautions

Contain and control the leaks or spills with non-combustible absorbent materials such as sand, earth, vermiculite, diatomaceous earth in drums for waste disposal.

Prevent any material from entering drains or waterways.

6.3. Methods and material for containment and cleaning up

Clean preferably with a detergent, do not use solvents.

6.4. Reference to other sections

No data available.

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SECTION 7 : HANDLING AND STORAGE

Requirements relating to storage premises apply to all facilities where the mixture is handled.

Individuals with a history of asthma, allergies and/or chronic or periodical breathing difficulties should not, under any circumstances, use these mixtures.

Individuals with a history of skin sensitisation should not, under any circumstance, handle this mixture.

7.1. Precautions for safe handling

Always wash hands after handling.

Remove and wash contaminated clothing before re-using.

Fire prevention :

Handle in well-ventilated areas.

Prevent the formation of flammable or explosive concentrations in air and avoid vapor concentrations higher than the occupational exposure limits.

Prevent the accumulation of electrostatic charges with connections to earth.

The mixture can become electrostatically charged : always earth during decanting operations. Wear antistatic shoes and clothing and floors should be electrically non-conductive.

Use the mixture in premises free of naked flames or other sources of ignition and ensure that electrical equipment is suitably protected.

Keep packages tightly closed and away from sources of heat, sparks and naked flames.

Do not use tools which may produce sparks. Do not smoke.

Prevent access by unauthorised personnel.

Recommended equipment and procedures :

For personal protection, see section 8.

Observe precautions stated on label and also industrial safety regulations.

Avoid inhaling vapors.

Avoid inhaling vapors. Carry out any industrial operation which may give rise to this in a sealed apparatus.

Provide vapor extraction at the emission source and also general ventilation of the premises.

Also provide breathing apparatus for certain short tasks of an exceptional nature and for emergency interventions.

In all cases, recover emissions at source.

Prohibited equipment and procedures :

No smoking, eating or drinking in areas where the mixture is used.

7.2. Conditions for safe storage, including any incompatibilities

No data available.

Storage

Keep the container tightly closed in a dry, well-ventilated place.

Keep away from all sources of ignition - do not smoke.

Keep well away from all sources of ignition, heat and direct sunlight.

Avoid accumulation of electrostatic charges.

Packaging

Always keep in packaging made of an identical material to the original.

7.3. Specific end use(s)

No data available.

SECTION 8 : EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Occupational exposure limits :

- European Union (2017/2398, 2017/164, 2009/161, 2006/15/CE, 2000/39/CE, 98/24/CE) :

CAS	VME-mg/m ³ :	VME-ppm :	VLE-mg/m ³ :	VLE-ppm :	Notes :
108-65-6	275	50	550	100	Peau
100-41-4	442	100	884	200	Peau
1330-20-7	221	50	442	100	Peau

- UK / WEL (Workplace exposure limits, EH40/2005, 2011) :

CAS	TWA :	STEL :	Ceiling :	Definition :	Criteria :
108-65-6	50 ppm 274 mg/m ³	100 ppm 548 mg/m ³		Sk	

100-41-4	100 ppm 441 mg/m ³	125 ppm 552 mg/m ³		Sk	
1330-20-7	50 ppm 220 mg/m ³	100 ppm 441 mg/m ³		Sk, BMGV	

Derived no effect level (DNEL) or derived minimum effect level (DMEL):

XYLENE (CAS: 1330-20-7)

Final use:

Exposure method:
Potential health effects:
DNEL :

Workers.

Inhalation.
Long term systemic effects.
77 mg of substance/m³

ETHYLBENZENE (CAS: 100-41-4)

Final use:

Exposure method:
Potential health effects:
DNEL :

Workers.

Inhalation.
Long term systemic effects.
77 mg of substance/m³

2-METHOXY-1-METHYLETHYL ACETATE (CAS: 108-65-6)

Final use:

Exposure method:
Potential health effects:
DNEL :

Workers.

Dermal contact.
Long term systemic effects.
153.5 mg/kg body weight/day

Exposure method:
Potential health effects:
DNEL :

Inhalation.
Long term systemic effects.
275 mg of substance/m³

Final use:

Exposure method:
Potential health effects:
DNEL :

Consumers.

Ingestion.
Long term systemic effects.
1.67 mg/kg body weight/day

Exposure method:
Potential health effects:
DNEL :

Dermal contact.
Long term systemic effects.
54.8 mg/kg body weight/day

Exposure method:
Potential health effects:
DNEL :

Inhalation.
Long term systemic effects.
33 mg of substance/m³

Predicted no effect concentration (PNEC):

2-METHOXY-1-METHYLETHYL ACETATE (CAS: 108-65-6)

Environmental compartment:
PNEC :

Soil.
0.29 mg/kg

Environmental compartment:
PNEC :

Fresh water.
0.635 mg/l

Environmental compartment:
PNEC :

Sea water.
0.0635 mg/l

Environmental compartment:
PNEC :

Intermittent waste water.
6.35 mg/l

Environmental compartment:
PNEC :

Fresh water sediment.
3.29 mg/kg

Environmental compartment:

Marine sediment.

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PNEC : 0.329 mg/kg

Environmental compartment: Waste water treatment plant.
PNEC : 100 mg/l

8.2. Exposure controls

Personal protection measures, such as personal protective equipment

Pictogram(s) indicating the obligation of wearing personal protective equipment (PPE) :



Use personal protective equipment that is clean and has been properly maintained.

Store personal protective equipment in a clean place, away from the work area.

Never eat, drink or smoke during use. Remove and wash contaminated clothing before re-using. Ensure that there is adequate ventilation, especially in confined areas.

- Eye / face protection

Avoid contact with eyes.

Use eye protectors designed to protect against liquid splashes

Before handling, wear safety goggles in accordance with standard EN166.

- Hand protection

Use suitable protective gloves that are resistant to chemical agents in accordance with standard EN374.

Gloves must be selected according to the application and duration of use at the workstation.

Protective gloves need to be selected according to their suitability for the workstation in question : other chemical products that may be handled, necessary physical protections (cutting, pricking, heat protection), level of dexterity required.

Type of gloves recommended :

- PVC (polyvinyl chloride)

Recommended properties :

- Impervious gloves in accordance with standard EN374

- Body protection

Avoid skin contact.

Wear suitable protective clothing.

Suitable type of protective clothing :

In the event of substantial spatter, wear liquid-tight protective clothing against chemical risks (type 3) in accordance with EN14605 to prevent skin contact.

In the event of a risk of splashing, wear protective clothing against chemical risks (type 6) in accordance with EN13034 to prevent skin contact.

Work clothing worn by personnel shall be laundered regularly.

After contact with the product, all parts of the body that have been soiled must be washed.

- Respiratory protection

Avoid breathing vapours.

If the ventilation is insufficient, wear appropriate breathing apparatus.

When workers are confronted with concentrations that are above occupational exposure limits, they must wear a suitable, approved, respiratory protection device.

Anti-gas and vapour filter(s) (Combined filters) in accordance with standard EN14387 :

- A2 (Brown)

SECTION 9 : PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

General information :

Physical state : Fluid liquid.

Important health, safety and environmental information

pH : Not relevant.

Boiling point/boiling range : 238 °C

Flash Point : 45.00 °C.

Vapour pressure (50°C) : Not relevant.

Density : 1.3

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Water solubility :	Insoluble.
Viscosity :	5000-10000 cP (25°C)
Melting point/melting range :	Not relevant.
Self-ignition temperature :	Not relevant.
Decomposition point/decomposition range :	Not relevant.
% VOC :	15 % (p/p)

9.2. Other information

VOC (g/l) :	184
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SECTION 10 : STABILITY AND REACTIVITY

10.1. Reactivity

No data available.

10.2. Chemical stability

This mixture is stable under the recommended handling and storage conditions in section 7.

10.3. Possibility of hazardous reactions

No data available.

10.4. Conditions to avoid

Any apparatus likely to produce a flame or to have a metallic surface at high temperature (burners, electric arcs, furnaces etc.) must not be allowed on the premises.

Avoid :

- accumulation of electrostatic charges.
- heating
- heat
- flames and hot surfaces
- exposure to light

10.5. Incompatible materials

Keep away from :

- explosive material
- oxidising agents

10.6. Hazardous decomposition products

The thermal decomposition may release/form :

- carbon monoxide (CO)
- carbon dioxide (CO₂)

SECTION 11 : TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

May cause hypersensitivity of the respiratory tracts with effects taking the form of asthma, rhinitis/conjunctivitis or alveolitis.

May cause an allergic reaction by skin contact.

11.1.1. Substances

Acute toxicity :

XYLENE (CAS: 1330-20-7)

Oral route :	LD50 = 4300 mg/kg Species : Rat
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Dermal route :	LD50 > 1700 mg/kg Species : Rabbit
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Inhalation route (Vapours) :	LC50 21.7
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11.1.2. Mixture

Respiratory or skin sensitisation :

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Monograph(s) from the IARC (International Agency for Research on Cancer) :

CAS 100-41-4 : IARC Group 2B : The agent is possibly carcinogenic to humans.

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SECTION 12 : ECOLOGICAL INFORMATION

12.1. Toxicity

12.1.1. Substances

XYLENE (CAS: 1330-20-7)

Fish toxicity :

LC50 = 15.7 mg/l

Duration of exposure : 96 h

12.1.2. Mixtures

No aquatic toxicity data available for the mixture.

12.2. Persistence and degradability

12.2.1. Substances

4,4'-METHYLENEDIPHENYL DIISOCYANATE, OLIGOMERS (CAS: 25686-28-6)

Biodegradability :

no degradability data is available, the substance is considered as not degrading quickly.

XYLENE (CAS: 1330-20-7)

Biodegradability :

no degradability data is available, the substance is considered as not degrading quickly.

2-METHOXY-1-METHYLETHYL ACETATE (CAS: 108-65-6)

Biodegradability :

no degradability data is available, the substance is considered as not degrading quickly.

12.3. Bioaccumulative potential

No data available.

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

No data available.

12.6. Other adverse effects

No data available.

German regulations concerning the classification of hazards for water (WGK, AwSV vom 18/04/2017, KBws) :

WGK 1 : Slightly hazardous for water.

SECTION 13 : DISPOSAL CONSIDERATIONS

Proper waste management of the mixture and/or its container must be determined in accordance with Directive 2008/98/EC.

13.1. Waste treatment methods

Do not pour into drains or waterways.

Waste :

Waste management is carried out without endangering human health, without harming the environment and, in particular without risk to water, air, soil, plants or animals.

Recycle or dispose of waste in compliance with current legislation, preferably via a certified collector or company.

Do not contaminate the ground or water with waste, do not dispose of waste into the environment.

Soiled packaging :

Empty container completely. Keep label(s) on container.

Give to a certified disposal contractor.

SECTION 14 : TRANSPORT INFORMATION

Transport product in compliance with provisions of the ADR for road, RID for rail, IMDG for sea and ICAO/IATA for air transport (ADR 2019 - IMDG 2018 - ICAO/IATA 2019).

14.1. UN number

1866

14.2. UN proper shipping name

UN1866=RESIN SOLUTION, flammable

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14.3. Transport hazard class(es)

- Classification :



3

14.4. Packing group

III

14.5. Environmental hazards

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14.6. Special precautions for user

ADR/RID	Class	Code	Pack gr.	Label	Ident.	LQ	Provis.	EQ	Cat.	Tunnel
	3	F1	III	3	30	5 L	-	E1	3	D/E

IMDG	Class	2°Label	Pack gr.	LQ	EMS	Provis.	EQ	Stowage Handling	Segregation
	3	-	III	5 L	F-E, S-E	223 955	E1	Category A	-

IATA	Class	2°Label	Pack gr.	Passager	Passager	Cargo	Cargo	note	EQ
	3	3	III	355	60 L	366	220 L	A3	E1
	3	3	III	Y344	10 L	-	-	A3	E1

For limited quantities, see part 2.7 of the OACI/IATA and chapter 3.4 of the ADR and IMDG.

For excepted quantities, see part 2.6 of the OACI/IATA and chapter 3.5 of the ADR and IMDG.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

No data available.

SECTION 15 : REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

- Classification and labelling information included in section 2:

The following regulations have been used:

- EU Regulation No. 1272/2008 amended by EU Regulation No. 2018/1480 (ATP 13)
- EU Regulation No. 1272/2008 amended by EU Regulation No. 2019/521 (ATP 12)

- Container information:

No data available.

- Labelling for VOCs present in varnishes, paints and in vehicle refinishing products (2004/42/EC) :

The permitted European level of VOC in this ready-to-use product is limited to 184 g/l.

The permitted European levels of VOC in the ready-to-use product (category II Ai) are 600 g/l maximum in 2007 and 500 g/l maximum in 2010.

- Particular provisions :

No data available.

- German regulations concerning the classification of hazards for water (WGK, AwSV vom 18/04/2017, KBws) :

WGK 1 : Slightly hazardous for water.

- Swiss ordinance on the incentive tax on volatile organic compounds :

- 108-65-6 acétate de 1-méthoxy-2-propyle
- 100-41-4 éthylbenzène
- 1330-20-7 xylènes (mélanges d'isomères)

15.2. Chemical safety assessment

No data available.

SECTION 16 : OTHER INFORMATION

Since the user's working conditions are not known by us, the information supplied on this safety data sheet is based on our current level of knowledge and on national and community regulations.

The mixture must not be used for other uses than those specified in section 1 without having first obtained written handling instructions.

It is at all times the responsibility of the user to take all necessary measures to comply with legal requirements and local regulations.

The information in this safety data sheet must be regarded as a description of the safety requirements relating to the mixture and not as a guarantee of the properties thereof.

Wording of the phrases mentioned in section 3 :

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer .
H373	May cause damage to organs through prolonged or repeated exposure .

Abbreviations :

DNEL : Derived No-Effect Level

PNEC : Predicted No-Effect Concentration

CMR: Carcinogenic, mutagenic or reprotoxic.

ADR : European agreement concerning the international carriage of dangerous goods by Road.

IMDG : International Maritime Dangerous Goods.

IATA : International Air Transport Association.

ICAO : International Civil Aviation Organisation

RID : Regulations concerning the International carriage of Dangerous goods by rail.

WGK : Wassergefährdungsklasse (Water Hazard Class).

GHS02 : Flame

GHS08 : Health hazard

PBT: Persistent, bioaccumulable and toxic.

vPvB : Very persistent, very bioaccumulable.

SVHC : Substances of very high concern.